

## AMENDMENTS TO THE CLAIMS

1-50. (Cancelled)

51. (Currently Amended) A method of thermal analysis for determining an appropriate heating condition for heating an object introduced into and heated in a heating furnace in accordance with a required temperature profile, wherein said method comprises:

measuring a temperature at a measuring point of the object heated at each of a plurality of measuring locations of the heating furnace during a heating procedure for increasing the temperature of the object after introduction of the object into the heating furnace;

determining a heating characteristic at each of the measuring locations by using a heating temperature at the measuring location and the temperature measured at the measuring point of the object, the measuring location being a location through which the object passes along a transferring direction in the heating furnace; and

simulating a temperature profile of the object when a heating condition is changed by using the heating characteristic that is determined at each of the measuring locations,

~~A method according to claim 84,~~

wherein the heating characteristic at each of the measuring locations is an m-value defined by:

$$m = \frac{1}{t} \ln \left[ \frac{T_a - T_{int}}{T_a - T_s} \right]$$

wherein ln is natural logarithm,  $T_a$  is heating temperature at the measuring location of the heating furnace,  $T_{int}$  is initial temperature at the measuring point of the object at the measuring

location,  $T_s$  is achieved temperature when the object is heated at the measuring location, and  $t$  is heating time at the measuring location.

52. **(Previously Presented)** A method according to claim 51, wherein the temperature  $T_s$  of the object is determined when the heating temperature  $T_a$  and the heating time  $t$  of the heating furnace are given, or the heating temperature  $T_a$  and the heating time  $t$  are determined when a required temperature  $T_s$  is given by using said  $m$ -values based on a following equation for heating:

$$T_s = T_a - (T_a - T_{int}) e^{-m \cdot t}$$

wherein  $e$  in the equation represents the base of natural logarithms.

53. **(Previously Presented)** A method according to claim 51, wherein said  $m$ -value is adjusted based on a predetermined equation of relationship between a blowing speed of heated air of the heating furnace and the  $m$ -value when the blowing speed of the heated air of the heating furnace is changed.

54-84. **(Canceled)**

85. **(Currently Amended)** A method of thermal analysis according to claim ~~[[84]]~~ 51, wherein the method further comprises:

making a judgment as to whether or not the simulated temperature profile of the object ~~to be heated~~ when the heating condition is changed satisfies a required temperature profile; and

determining the heating condition that satisfies the required temperature profile based on the judgment.